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Approvals:

Process Plan: _____ QC: _____	Date: OCT 06 2016 _____ Date: _____	Tooling: _____ SPC (Y/N): _____	Date: _____ Date: _____	Run Start *NR1* Stop *NB2*
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[illegible]

NOV 10 2016

Work Order ID 151648

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Item ID: D044-662-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: R44 Bearpaw Wearplates

Stop

NS2

Start Date: 9/26/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/6/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D044-662-041								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
NOV 10 2016DAS
21
9-89
NOV 10 2016

16-11-10

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D044-662-041

Required Date: 10/6/2016

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-30 JLM
IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274		Manufactured	No			110	Each	12.0000	4	4		NOV 0 8 2016	
D2274									**				
Radius Block													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				12					
					86855			12					
D2529		Manufactured	No			110	Each	395.0000	4	4			
D2529									**				
Washer													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST008				395					
					150996			395					
D3565-1		Manufactured	No			110	Each	7.0000	4	4			
D3565-1									**				
Wearplate													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST185				7					
					141808			7					

Picklist Print

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151648

Parent Item: D044-662-041

D044-662-041

Parent Item Name: R44 Bearpaw Wearplates

Start Date: 9/26/2016

Required Date: 10/6/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Purchased

No

110

Each

179.0000

4

4

AN4-12A

Bolt

NOV 08 2016

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

over003

125

m135704

125

ST344

44

m134606

44

AN4-16A

Purchased

No

110

Each

160.0000

4

4

AN4-16A

Bolt

NOV 08 2016

DAS
6
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

5

121541

5

ST343

155

M135704

55

M135774

100

DAS
27
9-89

Picklist Print

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Work Order ID: 151648

151648

Parent Item: D044-662-041

D044-662-041

Parent Item Name: R44 Bearpaw Wearplates

Start Date: 9/26/2016

Required Date: 10/6/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

1,688.000

4

4

MS21042L 4

Nut

NOV 08 2016

DAS
6
9-89

DAS
20
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

34

m133363

34

GA

260

m135058

260

OVER007

1000

m135704

500

m135774

500

ST303

394

m135603

394

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.1 in 3.25 m	589 in-lb 6.8 m-kg
D044-662-013 Bearpaw Installation	6.2 lb 2.81 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	129.1 in 3.28 m	800 in-lb 9.2 m-kg
D044-662-041 Wearplate Kit (installed on D044-662-011/-013 Bearpaw Kit)*	1.6 lb 0.73 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.3 in 3.26 m	205 in-lb 2.4 m-kg

*D044-662-041 weight and balance should be added to D044-662-011/-013 kits

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
4	4		D4953-1	Cushion (Replaces D2182B045 Cushion)
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		NAS1149D0463J	Washer (Replaces AN960JD416 Washer)
8	8	4	MS21042L4	Nut (or MS21042-4)